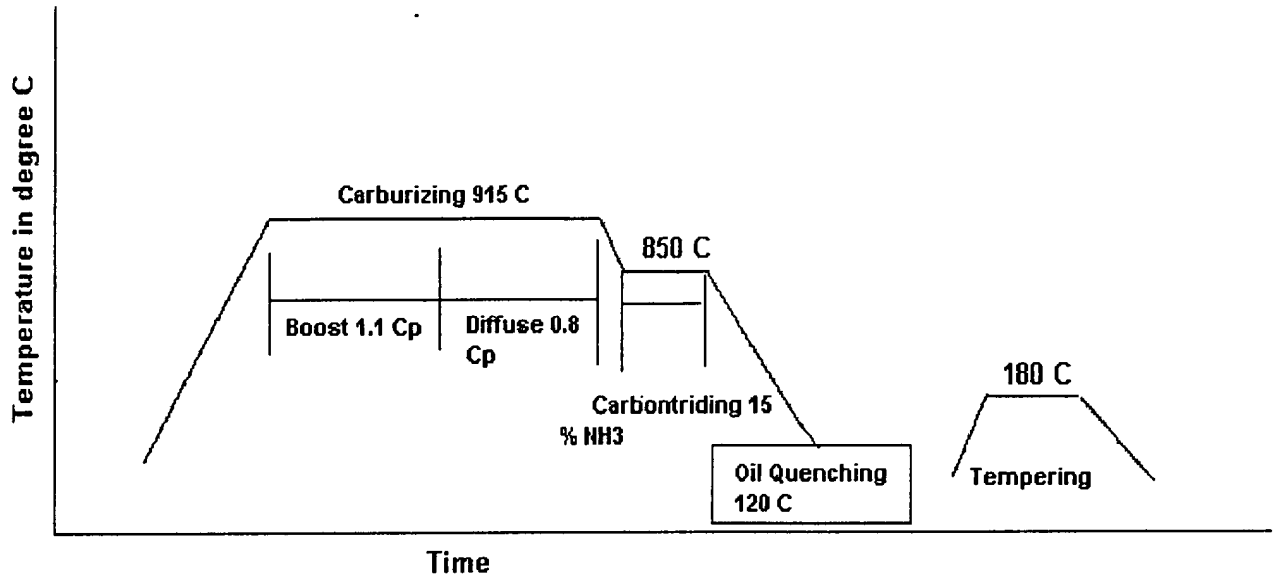
Temperature in degree C
Carburizing 915 C
850 C
Boost 1.1 Cp
Diffuse 0.8 Cp
Carbontriding 15 % NH3
Oil Quenching 120 C
180 C
Tempering
Time

FIGURE 1